



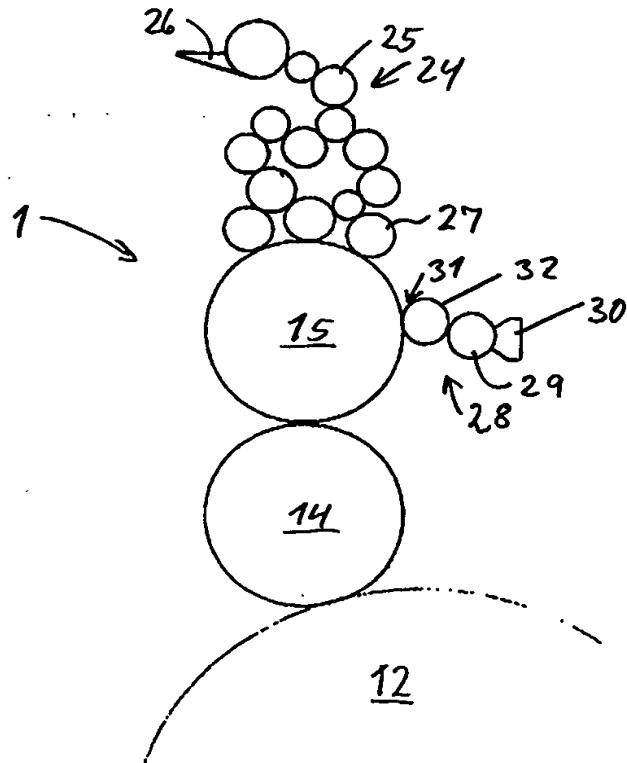
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(54) Title: METHOD OF OPERATION OF A PRINTING UNIT AND PRINTING UNIT FOR OFFSET MACHINE

(57) Abstract

There is disclosed a printing unit (1) for use in an offset machine. The printing unit allows a broader use of offset machines (1). This is achieved in that the lacquer application means and the water application means comprise a unit (28) consisting of a doctor blade chamber device (30) and at least one roller (29, 32) for transferring lacquer or water from the doctor blade chamber device (30) to the plate cylinder (15) of the printing unit.



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